

Biorefineries y bioeconomy

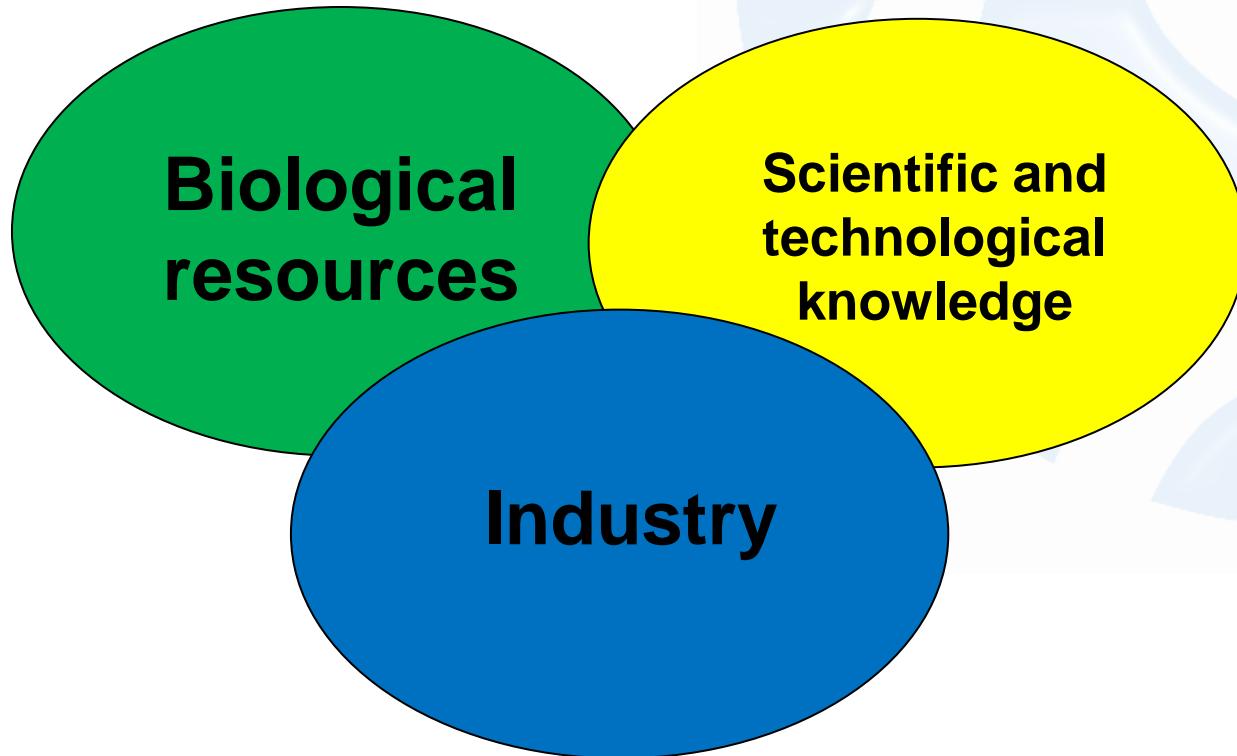
Rodrigo Navia

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Bioeconomy



Sectores relevantes actuales de la bioeconomía en Chile



- Forestal y maderero
- Celulosa y papel
- Agricultura
- Agroindustria
- Acuicultura y pesca



Sectores relevantes futuros de la bioeconomía en Chile

- Gestión de residuos orgánicos



- Biorrefinerías



- Alimentos funcionales, nutracéuticos, compuestos bioactivos



- Micro y macroalgas



Biorefineries



Intermediate/platform
products

Final products

Dry biomass Biochar & Ecofertilizer



Raw materials



Pyrolysis plant



Pyrolysis products

Gas

Bio-oil

Biochar

T: 300-550°C
RT: Hours

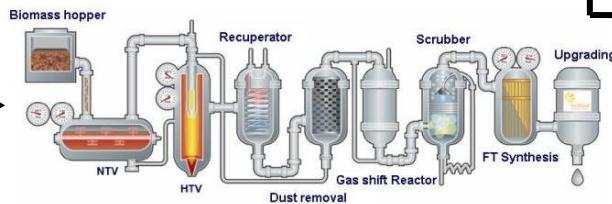
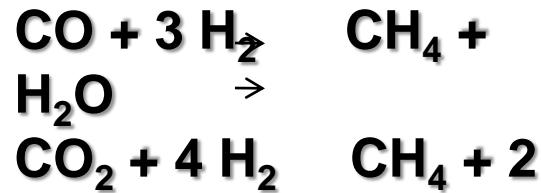


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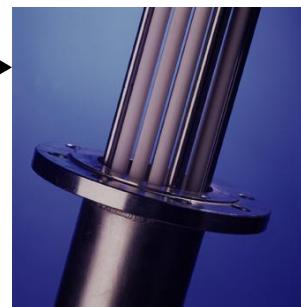
Gas



Methanation



Bio-oil



Fine
chemical
s

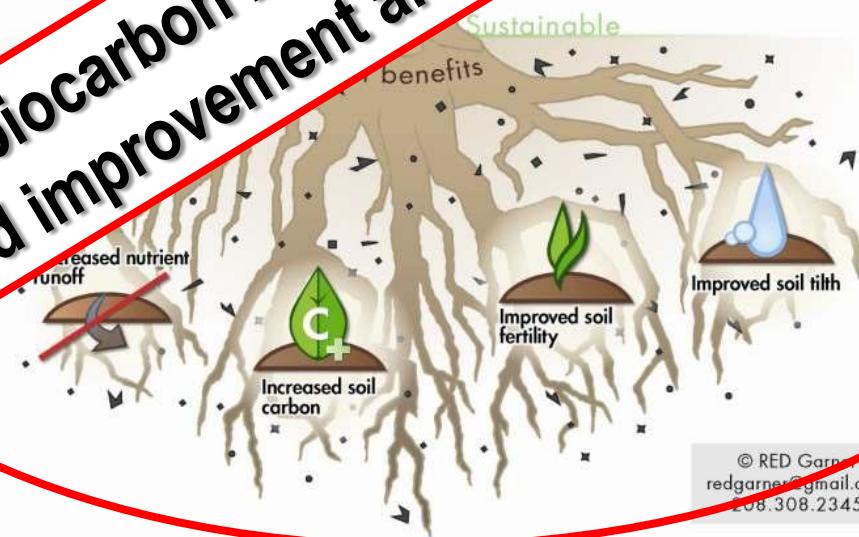
Biocarbon



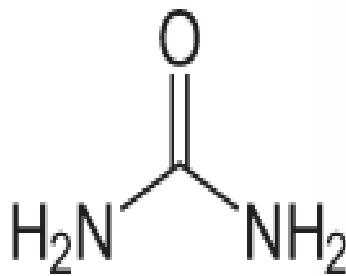
Soil &
materials



Applications of biocarbon have been mostly related to soil fertility, crop yield improvement and soil carbon sequestration!



Controlled release fertilizer (CRF) -



-Urea is commonly used in world agriculture (50%)

-N recovery by crops from urea is low as 30~40%

- N losses by volatilization and leaching may depend on:

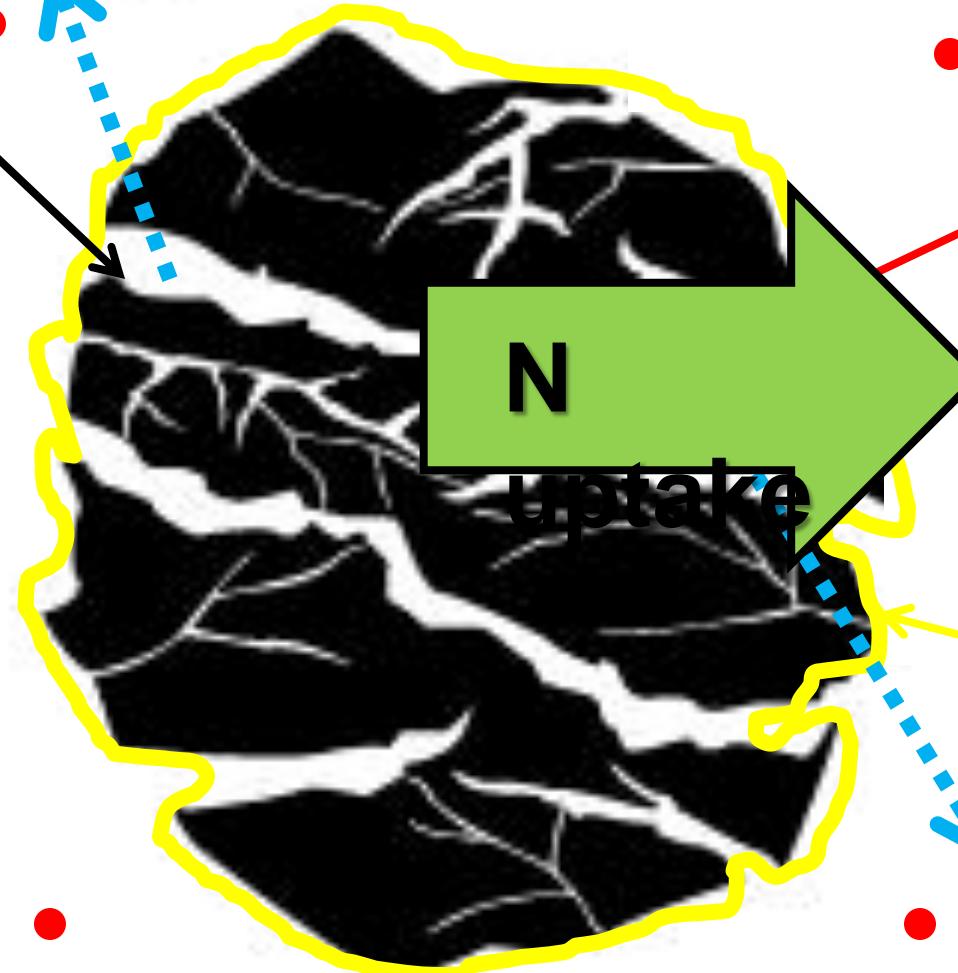
- I. Temperature
- II. Soil pH, CEC, organic matter content
- III. Dose and fertilization location



Controlled release fertilizer (CRF) -

Ecofertilizer
Volatilizatio

Biocarb
on



**Urea (60 Da
≈ 0.1 nm)**



Polyme

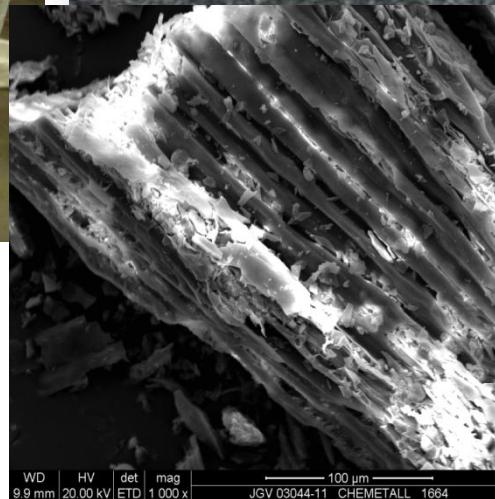
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Leaching



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BIOCARBON PRODUCTION



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BIOCARBON PRODUCTION



Agro-forestry woody residues

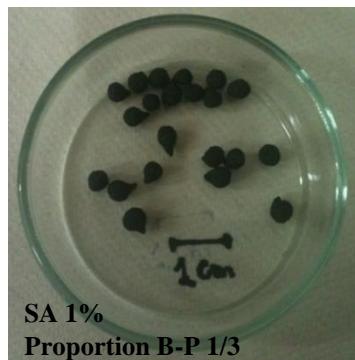
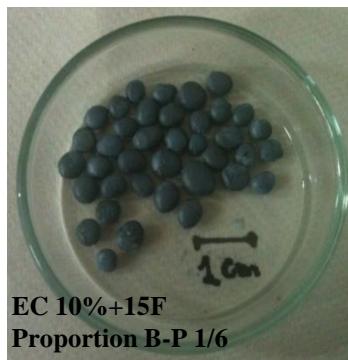
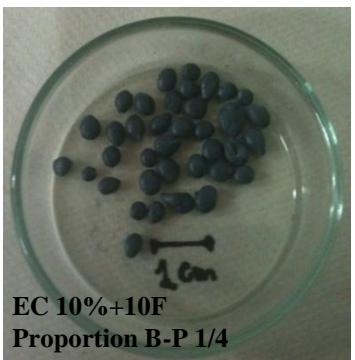
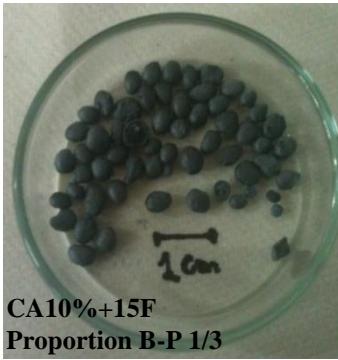
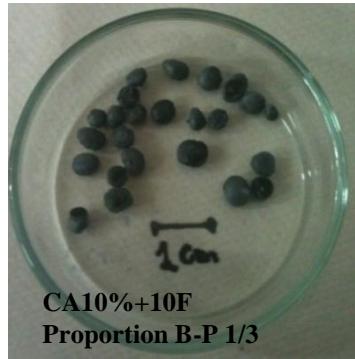
- Forest industry residues
(Pine bark, sawdust, shavings, among others).

- Agricultural residues
(Straw, corn cobs, oat hull, among others)



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Ecofertilizer production at laboratory scale



Flattened ellipsoid shape

Regular spherical shape

Encapsulation development using different polymers



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Ecofertilizer production at semi-industrial scale



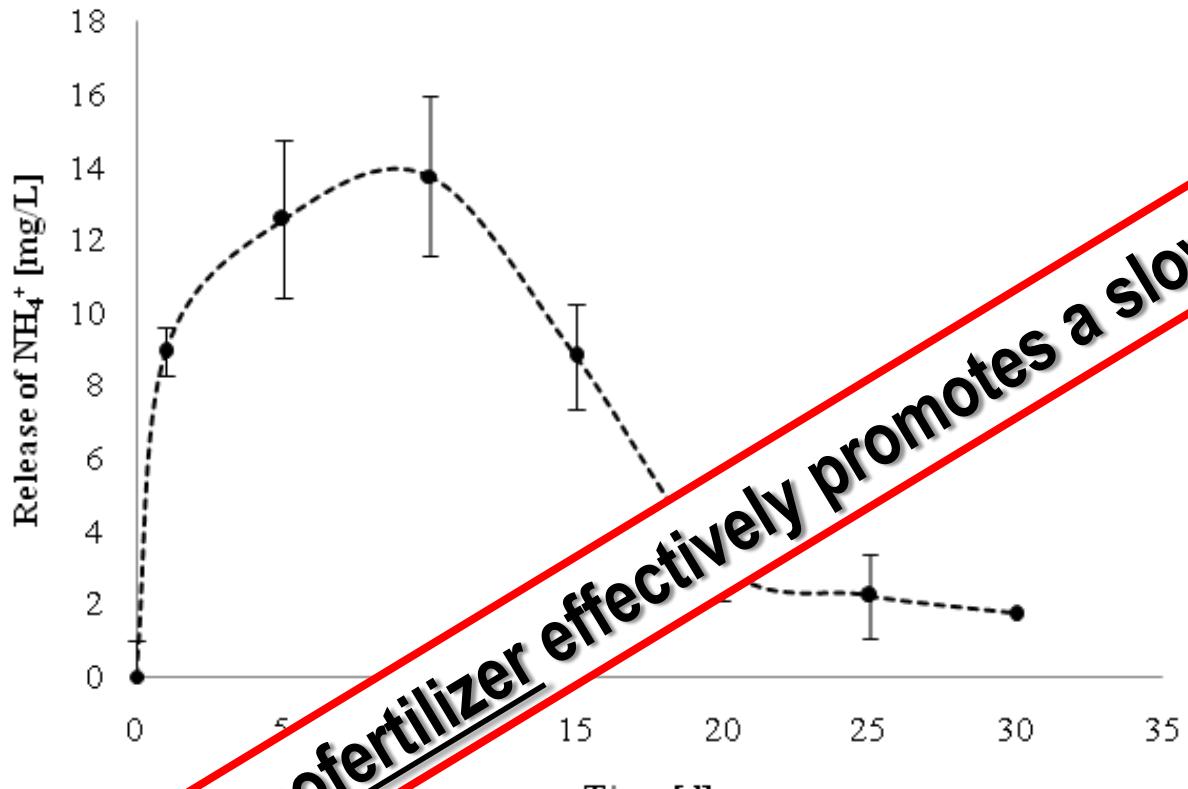
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Eco-fertilizer production at semi-industrial scale



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Eco-fertilizer production at semi-industrial scale



The ecofertilizer effectively promotes a slow ammonium release



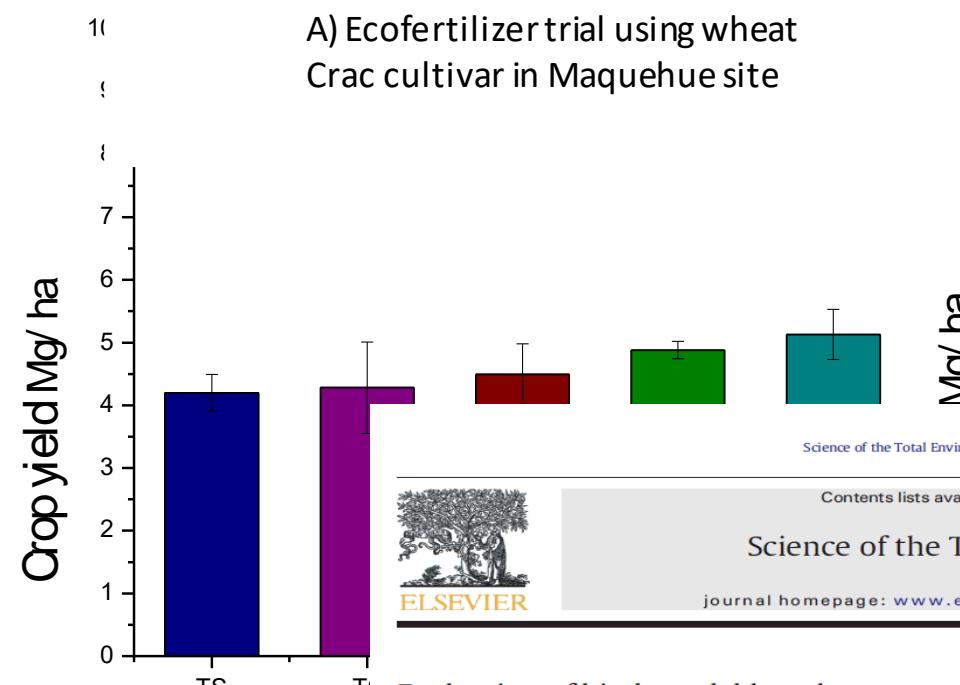
Ecofertiliz
er



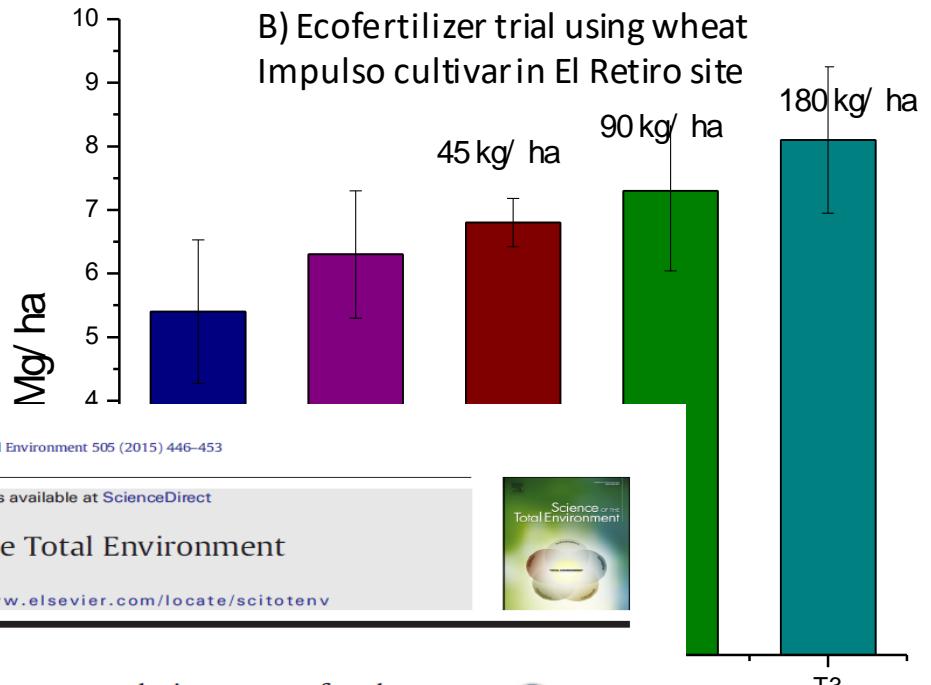
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Ecofertilizer field tests with wheat

A) Ecofertilizer trial using wheat
Crac cultivar in Maquehue site



B) Ecofertilizer trial using wheat
Impulso cultivar in El Retiro site



Evaluation of biodegradable polymers as encapsulating agents for the development of a urea controlled-release fertilizer using biochar as support material

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^e Agriculture and Agri-Food Canada, Eastern Cereal and Oilseed Research Center, Ottawa, Ontario, Canada



Wet biomass

Biofuels & bioproducts





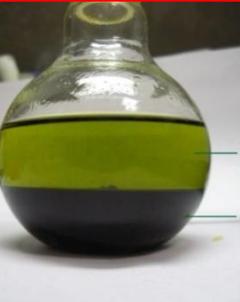
Biorefining microalgae



CO_2



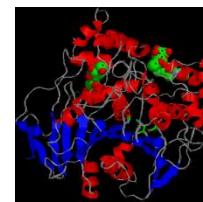
Lipids for biodiesel production



Carbohydrates for alcohols production



Protein concentrate and aminoacids



Biomaterials

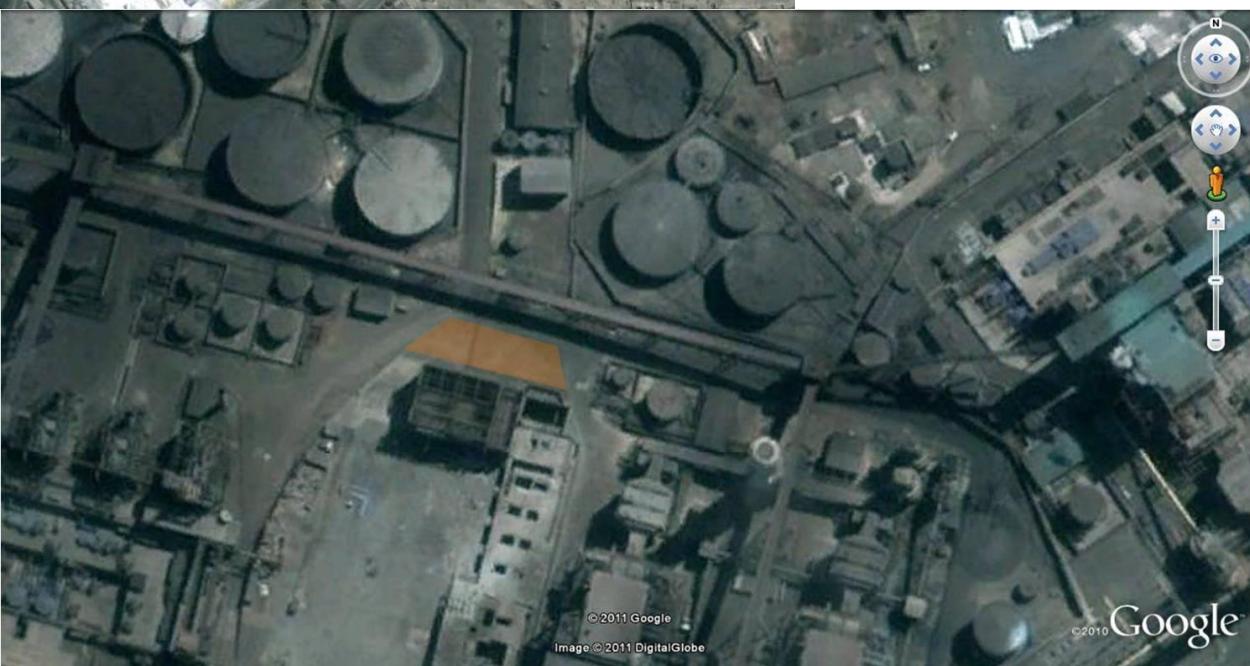


Used biomass for biogas generation





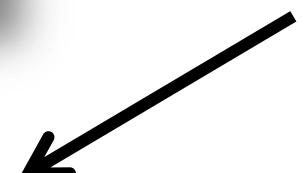
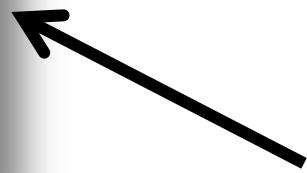
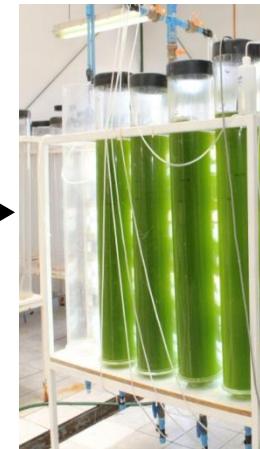
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Pilot plant in Tocopilla, north of Chile



Pilot plant in Tocopilla, north of Chile



Pilot plant in Tocopilla, north of Chile

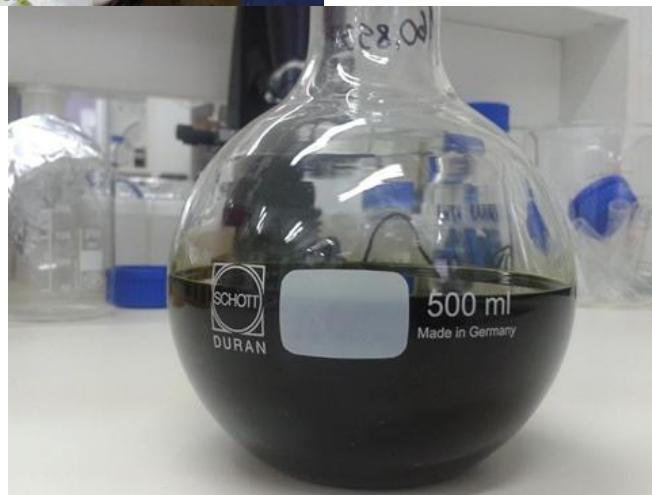


Pilot plant in Tocopilla, north of Chile



BIODIESEL PRODUCTION

Using complete microalgal biomass



Tecno-funtional properties of protein isolate and hydrolyzate of microalga *N. gaditana*



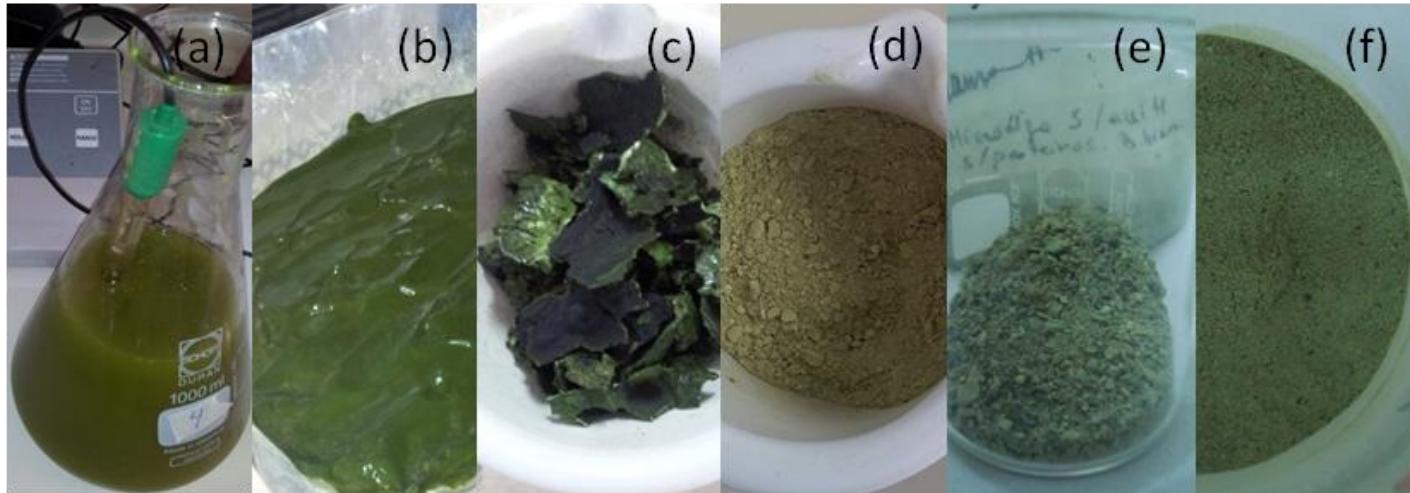
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 Capacidad de
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Table 2: Amino acid composition and chemical score of protein isolate from *N. gaditana* protein isolate (g of amino acid/100 g protein).

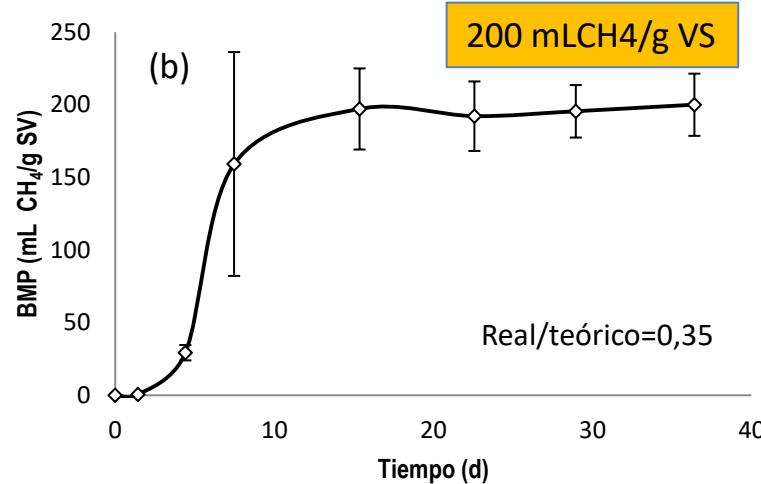
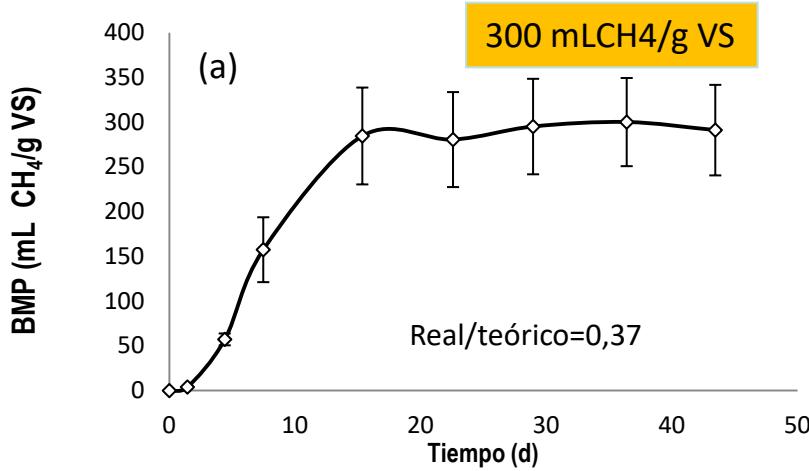
| Amino acid | <i>N. gaditana</i> protein isolate | <i>C. Vulgaris</i> hydrolysate | FAO pattern ^a |
|----------------------------|--|-----------------------------------|-----------------------------|
| Aspartic acid | 7.0 | 10.60 | - |
| Glutamic acid | 6.0 | 14.30 | - |
| Serine | 4.6 | 3.20 | - |
| Glycine | 4.7 | 5.20 | - |
| Histidine | 3.1 | 2.10 | - |
| Arginine | 11.2 | 5.70 | - |
| Threonine | 9.2 | 4.30 | 0.9 |
| Alanine | 10.4 | 11.20 | - |
| Proline | 6.1 | 5.10 | - |
| Valine | 5.1 | 8.00 | 1.3 |
| Methionine + Cysteine | 2.1 | 1.80 | 1.7 |
| Fenilalanina + Tyrosine | 18.7 | 7.50 | 2.4 |
| Isoleucine | 2.0 | 3.80 | 1.3 |
| Leucine | 4.1 | 9.20 | 1.9 |
| Lysina | 5.7 | 6.90 | 1.6 |
| Essentials/total (%) | 50.00 | 44.70 | |

^a FAO/WHO/UNU (1985).

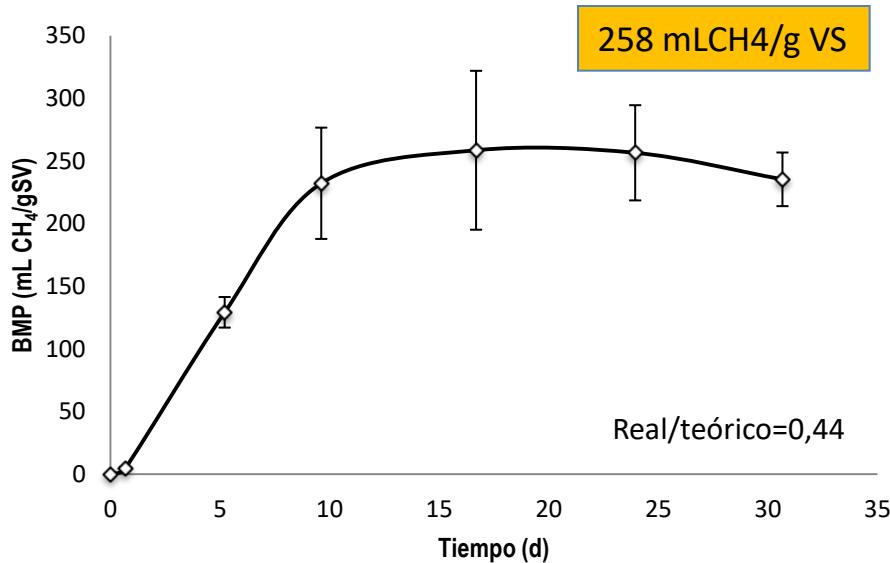
Biochemical methane potential by using microalgae biomass after lipids extraction



Biomass during microalgae biorefinery process (a) Protein extraction, (b) Drying, (c) Dry biomass, (d) Biomass milled for lipids extraction, (e) Biomass after lipids extraction, (f) Biomass milled for biogas production

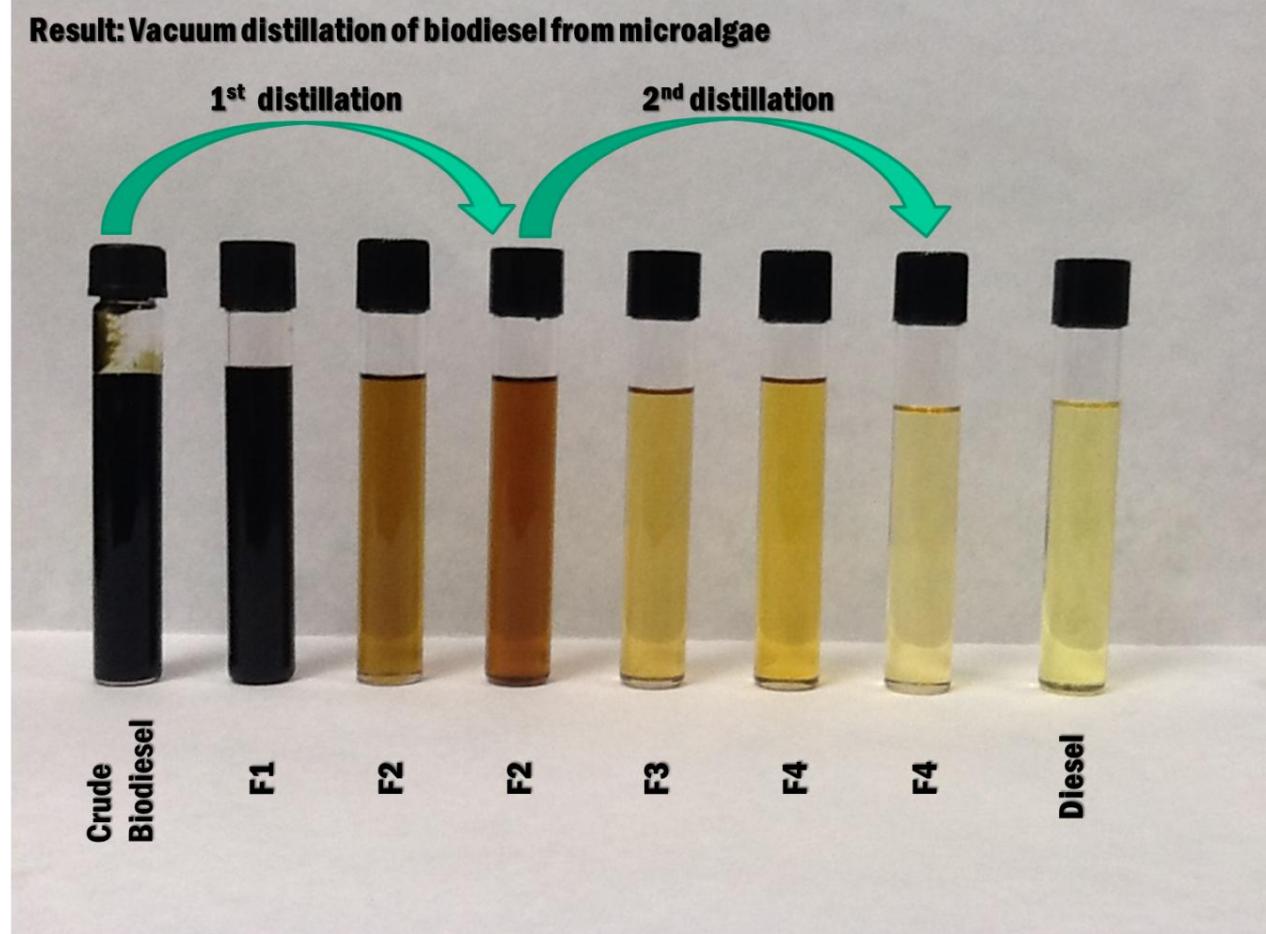
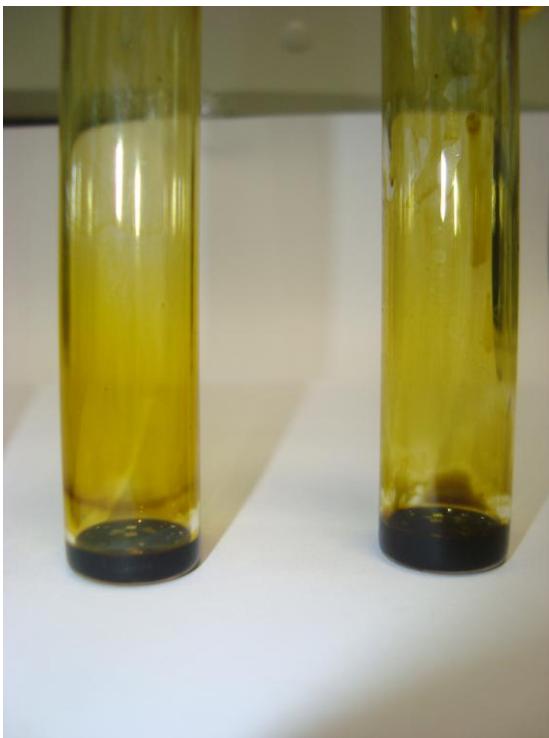


Biochemical methane potential of *N. gaditana* (a) post direct transesterification and (b) post direct transesterification of deproteinized biomass



Biochemical methane potential of *B. braunii* post direct trasesterification

BIODIESEL PRODUCTION



Biodiesel produced by direct transesterification

Biorefineries y bioeconomy

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